HELICOPTERS



This is to certify that **HELI-ONE CANADA**

Location: Richmond - CANADA

is recognized as an

APPROVED AIRBUS HELICOPTERS MAINTENANCE AND REPAIR CENTRE

As specified in the enclosed appendix.

In accordance with the terms of the Agreement reference SC-NAM-1328-2019

Certificate issued on: Certificate valid until: Audit Ref.: 2022/05/30 2024/05/31 MRO-015-2022

Vincent Prunet

Head Of Worldwide MRO Network
Customer Support and Services MRO





CERTIFICATE (APPENDIX)

Business Partner: HELI-ONE CANADA Agreement Ref: SC-NAM-1328-2019

Audit Ref: MRO-015-2022 Audit Validity: 2024/05/30



	MRO : APPROVED SCOPE OF WORK			
SCOPE OF SERVICE	MAINTENANCE CENTER		REPAIR CENTER	
AIRCRAFT			N/A	
AIRFRAME	O/I LEVEL:	D-LEVEL	D_LEVEL_AIRFRAME N/A	
BLADES	AS332 H225	COV / L1 D-LEVEL (BOV/L2)	N/A D_LEVEL_BLADES	
DYNAMIC COMPONENTS		D-LEVEL	N/A D_LEVEL_DYNAMIC AS350 / H125: MGB, TGB AS355: MGB, TGB, COMBINER EC130 / H130: MGB, TGB - Assemblies : Y - Single Parts : N	
HYDRAULIC COMPONENTS		D-LEVEL	D_LEVEL_HYDRAULIC N/A	
CUSTOMIZED AVIONIC EQUIPMENTS		N/A		





CERTIFICATE (APPENDIX)

Business Partner: HELI-ONE CANADA Agreement Ref: SC-NAM-1328-2019

Audit Ref: MRO-015-2022 Audit Validity: 2024/05/30

H120	F0400		
10050	EC120	В	
AS350	AS350	B, B1, B2, BA, BB, B3(Arriel 2B), B3+(Arriel 2B1), D, L1	
H125	AS350	B3e (Arriel 2D)	
EC130	EC130	B4	
H130	EC130	T2	
AS355	AS355	E, F, F1, F2, N, NP	
AS550	AS550	A2, C2, U2, C3(Arriel 2B), C3+(Arriel 2B1)	
H125M	AS550	C3e(Arriel 2D)	
AS555	AS555	AN, UN, SN, AP	
ALOUETTE II	SE3130	-	
ALOUETTE II	SE313	В	
ALOUETTE III	SA3160	-	
ALOUETTE III	SA316	B, C	
ALOUETTE III	SA319	A, B	
ALOUETTE ASTAZOU	SA318	С	
LAMA	SA315	В	
GAZELLE	SA341	B, C, D, F, G, H	
GAZELLE	SA342	J, K, L, L1, M, M1, MA	
SA365	SA365	C2, C3, N, N1	
AS365	AS365	N2, N3, N3+ (APM2010), F, FI, FS	
SA366	SA366	GA	
EC155	EC155	В	
H155	EC155	B1	
AS565	AS565	MA, SA, K, K2, SB, UB, MB(APM2000), MB(w/o APM2000), MBe	
SA330	SA330	BA, J, L, SM	
AS332	AS332	B, B1, C, C1, F1, M, M1, L, L1, L2	
AS532	AS532	AC, AL, UE, UL, A2, U2	
H215	AS332	C1e (AHCAS), L1e (AHCAS), M1e	
H215M	AS532	ALe (AHCAS), Ule	
H225	EC225	LP	
H225M	EC725	AP	
H175	EC175	В	
H160	H160	В	
EC135	EC135	P1, T1, P2, P2+, T2, T2+	
H135	EC135	P3 (CDS/CPDS), T3 (CDS/CPDS), P3H, T3H	
EC635	EC635	T1, T2+, P2+	
H135M	EC635	T2+, P2+, T3, P3	
BK117	BK117	A3, A4, B1, B2, C1	
EC145	BK117	C2, C2e	
H145	BK117	D2, D3	
H145M	BK117	D2m, D3m	
BO105	BO105	LS A-3, PAH, CB, VBH, CBS5, DBS4, CBS2, E4, DB4, CBS, CB4, CBS4, DB, CB5, CB2	





APPROVAL

It is hereby certified that the company

HELI-ONE CANADA INC. (5039199) 4740 AGAR DRIVE V7B 1A3 RICHMOND - CANADA

is qualified for following SPECIAL PROCESSES

- Paint detail parts metals
- Aluminium conversion (Touch-up)
- Penetrant testing (PT)
- Magnetic Testing (MT)

This qualification is granted under the conditions and restrictions defined in appendix 1

Special Processes Management

ETXLL

cn=compan, o=Airbus Helicopters, ou=ETXLL, email=julien.compa n@airbus.com, c=FR 09:53:32 2021.09.07 '00'02+

#

Head of Worldwide MRO Network

MRO - ESRN



RECORD OF REVISIONS

Issue	Modified by	Description of Change / modified pages	Date of change
ETXLL 2021- 0222	E. GEREONE ETXLL	New template: ETXLL 2021-0222 « cancels and replaces » ETLL 2019-0449 Qualification of the following processes: - Penetrant testing (PT) p.5 - Magnetic Testing (MT) p.6	29.06.2021
STORES.			

SPECIAL PROCESS:

PAINT DETAIL PARTS METALS

Performed in accordance with the following documents:

Airbus Documentation:

-	IFMA 389	Aircraft Painting - General instructions
-	IFMA 447	Sheet of the preparation and application of paints - general
-	IFMA 447-10	Sheet for the preparation and application of civil paints
-	IFMA 447-20	Sheet for the preparation and application of military paints
-	IFMA 447-30	Sheets for the preparation and application of interior paints
-	IFMA 447-40	Sheet of for the preparation and application of conducting and
		antistatic paints
	IFMA 555	Application procedure of metal primer
-	IFMA 310	Use of degreasing products
-	IFMA 607	Application of thermosetting paints on steel parts
_	EI070 09-048	Measurement of paint thicknesses on composite material substrates
	IGC 04-76-100	Inspection of paint application

Supplier Documentation:

- N/A

With the following resources:

HELI-ONE Paintbooth

This Qualification is based on the following results:

Qualification program ETLL 2019-0102 Ind C

- Audit report ETLL 2019-0172

- CAR follow-up ETLL 2019-0356 Ind A

- AH tests report 2019-41254 and 2019-41206

The Qualification is subject to the following specific conditions:

Safety class: Critical (1A), Important (1B) and Secondary (2 and 3) according EP04-06.

Restrictions:

This process is qualified only for MRO (PART 145) activities.



SPECIAL PROCESS:

ALUMINUM CONVERSION – TOUCH-UP

Performed in accordance with the following documents:

Airbus Documentation:

- IFMA 866

Chemical Conversion of Aluminum Alloys

Supplier Documentation:

N/A

With the following resources:

N/A

This Qualification is based on the following results:

Qualification program

ETLL 2019-0102 Ind C

Audit report

ETLL 2019-0172

CAR follow-up

ETLL 2019-0356 Ind A

The Qualification is subject to the following specific conditions:

Safety class: Critical (1A), Important (1B) and Secondary (2 and 3) according EP04-06.

Restrictions:

This process is qualified only for MRO (PART 145) activities.



SPECIAL PROCESS:

PENETRANT TESTING (PT)

Performed in accordance with the following documents:

Airbus Documentation:

- EI070 09-023

Rules applicable to dye penetrant inspection

- EI070 09-039

Surface preparation before penetrant inspection

- EI070 18-003

Internal procedure for managing certification and qualification of

airbus helicopters non-destructive testing (ndt) inspectors

Supplier Documentation:

- N/A

With the following resources:

- Fluorescent Penetrant ARDROX 970P25E ZL67: Type 1, method A and sensitivity S3
- Developer ARDROX 9D4A: Dry applied in a mist tank
- Developer ARDROX 9D1B: Humid non-aqueous for the double checking
- Cleaner/Remover ARDROX 9PR50

This Qualification is based on the following results:

Qualification program

ETLL 2019-0102 Ind C

Documentation Analysis N/A

N/A

AH test report

ETLL 2019-0172

Audit reportCAR follow-up

ETLL 2019-0356 Ind F

The Qualification is subject to the following specific conditions:

- Safety class: Critical (1A), Important (1B) and Secondary (2 and 3) according EP04-06.

Design Applicability : AH

Restrictions:

This process is qualified only for MRO (PART 145) activities.



SPECIAL PROCESS:

MAGNETIC TESTING (MT)

Performed in accordance with the following documents:

Airbus Documentation:

- EI070 09-011

Magnetic particle inspection rules

- EI070 18-003

Internal procedure for managing certification and qualification of

Airbus Helicopters non-destructive testing (NDT) inspectors

Supplier Documentation:

N/A

With the following resources:

Magnetic Bench

MAGNAFLUX TESTING MT TECH GRANIER BENCH

This Qualification is based on the following results:

- Qualification program

ETLL 2019-0102 Ind C

- Documentation Analysis

N/A

- AH test report

N/A ETLL 2019-0172

Audit reportCAR follow-up

ETLL 2019-0356 Ind F

The Qualification is subject to the following specific conditions:

- Safety class: Critical (1A), Important (1B) and Secondary (2 and 3) according EP04-06.

Design Applicability : AH

Restrictions:

This process is qualified only for MRO (PART 145) activities.

